



Stainless Steel Surcharges for Welding Wire

| Grades | Jan-22 | | Feb-22 | | Mar-22 | | Apr-22 | | May-22 | | Jun-22 | |
|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | USD/Lb | USD/kg | USD/Lb | USD/kg | USD/Lb | USD/kg | USD/Lb | USD/kg | USD/Lb | USD/kg | USD/Lb | USD/kg |
| 307Si | 1.72 | 3.79 | 1.87 | 4.12 | 1.97 | 4.34 | 2.13 | 4.70 | 3.01 | 6.64 | 3.19 | 7.03 |
| 308 | 1.49 | 3.28 | 1.66 | 3.66 | 1.74 | 3.84 | 1.91 | 4.21 | 2.81 | 6.19 | 2.96 | 6.53 |
| 308L | 1.49 | 3.28 | 1.66 | 3.66 | 1.74 | 3.84 | 1.91 | 4.21 | 2.81 | 6.19 | 2.96 | 6.53 |
| 308H | 1.49 | 3.28 | 1.66 | 3.66 | 1.74 | 3.84 | 1.91 | 4.21 | 2.81 | 6.19 | 2.96 | 6.53 |
| 308LSi | 1.49 | 3.28 | 1.66 | 3.66 | 1.74 | 3.84 | 1.91 | 4.21 | 2.81 | 6.19 | 2.96 | 6.53 |
| 309 | 1.77 | 3.90 | 1.95 | 4.30 | 2.07 | 4.56 | 2.27 | 5.00 | 3.36 | 7.41 | 3.53 | 7.78 |
| 309L | 1.77 | 3.90 | 1.95 | 4.30 | 2.07 | 4.56 | 2.27 | 5.00 | 3.36 | 7.41 | 3.53 | 7.78 |
| 309LMo | 2.27 | 5.00 | 2.43 | 5.36 | 2.56 | 5.64 | 2.75 | 6.06 | 3.86 | 8.51 | 4.08 | 8.99 |
| 309LSi | 1.77 | 3.90 | 1.95 | 4.30 | 2.07 | 4.56 | 2.27 | 5.00 | 3.36 | 7.41 | 3.53 | 7.78 |
| 310 | 2.42 | 5.34 | 2.63 | 5.80 | 2.84 | 6.26 | 3.11 | 6.86 | 4.68 | 10.32 | 4.85 | 10.69 |
| 312 | 1.71 | 3.77 | 1.94 | 4.28 | 2.00 | 4.41 | 2.17 | 4.78 | 3.21 | 7.08 | 3.47 | 7.65 |
| 316 | 2.14 | 4.72 | 2.27 | 5.00 | 2.41 | 5.31 | 2.60 | 5.73 | 3.62 | 7.98 | 3.78 | 8.33 |
| 316H | 2.14 | 4.72 | 2.27 | 5.00 | 2.41 | 5.31 | 2.60 | 5.73 | 3.62 | 7.98 | 3.78 | 8.33 |
| 316L | 2.14 | 4.72 | 2.27 | 5.00 | 2.41 | 5.31 | 2.60 | 5.73 | 3.62 | 7.98 | 3.78 | 8.33 |
| 316LSi | 2.14 | 4.72 | 2.27 | 5.00 | 2.41 | 5.31 | 2.60 | 5.73 | 3.62 | 7.98 | 3.78 | 8.33 |
| 317 | 2.39 | 5.27 | 2.51 | 5.53 | 2.67 | 5.89 | 2.87 | 6.33 | 3.95 | 8.71 | 4.13 | 9.11 |
| 317L | 2.39 | 5.27 | 2.51 | 5.53 | 2.67 | 5.89 | 2.87 | 6.33 | 3.95 | 8.71 | 4.13 | 9.11 |
| 318 | 2.14 | 4.72 | 2.27 | 5.00 | 2.41 | 5.31 | 2.60 | 5.73 | 3.62 | 7.98 | 3.78 | 8.33 |
| 347 | 1.48 | 3.26 | 1.64 | 3.62 | 1.73 | 3.81 | 1.89 | 4.17 | 2.78 | 6.13 | 2.93 | 6.46 |
| 347H | 1.48 | 3.26 | 1.64 | 3.62 | 1.73 | 3.81 | 1.89 | 4.17 | 2.78 | 6.13 | 2.93 | 6.46 |
| 347Si | 1.48 | 3.26 | 1.64 | 3.62 | 1.73 | 3.81 | 1.89 | 4.17 | 2.78 | 6.13 | 2.93 | 6.46 |
| 385 | 3.36 | 7.41 | 3.48 | 7.67 | 3.77 | 8.31 | 4.06 | 8.95 | 5.72 | 12.61 | 5.88 | 12.96 |
| 409 | 0.52 | 1.15 | 0.62 | 1.37 | 0.60 | 1.32 | 0.66 | 1.46 | 0.86 | 1.90 | 0.96 | 2.12 |
| 409Cb | 0.52 | 1.15 | 0.62 | 1.37 | 0.60 | 1.32 | 0.66 | 1.46 | 0.86 | 1.90 | 0.96 | 2.12 |
| 410 | 0.52 | 1.15 | 0.62 | 1.37 | 0.60 | 1.32 | 0.66 | 1.46 | 0.86 | 1.90 | 0.96 | 2.12 |
| 410NiMo | 0.95 | 2.09 | 1.04 | 2.29 | 1.08 | 2.38 | 1.19 | 2.62 | 1.62 | 3.57 | 1.70 | 3.75 |
| 420 | 0.53 | 1.17 | 0.63 | 1.39 | 0.61 | 1.34 | 0.68 | 1.50 | 0.89 | 1.96 | 0.99 | 2.18 |
| 430 | 0.60 | 1.32 | 0.73 | 1.61 | 0.70 | 1.54 | 0.77 | 1.70 | 1.03 | 2.27 | 1.17 | 2.58 |
| 430LNb | 0.60 | 1.32 | 0.73 | 1.61 | 0.70 | 1.54 | 0.77 | 1.70 | 1.03 | 2.27 | 1.17 | 2.58 |
| 630 | 0.94 | 2.07 | 1.06 | 2.34 | 1.09 | 2.40 | 1.20 | 2.65 | 1.71 | 3.77 | 1.82 | 4.01 |
| 2209 | 2.00 | 4.41 | 2.14 | 4.72 | 2.23 | 4.92 | 2.38 | 5.25 | 3.24 | 7.14 | 3.46 | 7.63 |